

Date: Friday, 18/07/2008 10:50:34 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	1" HEATER TUBE
Job Number :	40619		
Estimate Number :	12696		
P.O. Number :		Part Number :	D2290
This Issue :	18/07/2008	Drawing Number :	D2290 REV A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	/ /	Drawing Revision :	A
Previous Run :	30597	Material :	
Written By :		Due Date :	10/08/2008
Checked & Approved By :	JUL 08.7.18	Qty:	6
Comment :	Est Rev:A New Issue 07-02-02 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1000W049

6061T6 RD TUBE 1.00 x .049w



(6x)

Comment: Qty.: 1.1372 f(s)/Unit Total : 6.8229 f(s)

6061T6 TUBE 1.00 x .049w

Batch:

M103614

M. L. 09/05/01

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



(6x)

Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length as per Dwg D2290

M. L. 09/05/01

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 02/05/04 (6)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 171

S 09/05/04 (6)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/04

Job Completion



MF 09-05-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

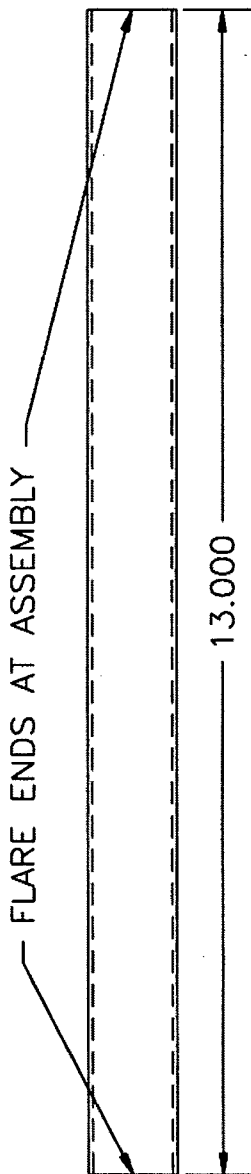
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED 	APPROVED	D2290	REV. A SHEET 1 OF 1
DATE Oct. 25, 1994		TITLE 1" HEATER TUBE SCALE	



MATERIAL: 6061-T6 SEAMLESS TUBE
1" DIAM 0.049 WALL CUT 13" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40619